



BONA PRIME CLASSIC

Bona Prime Classic is a non-yellowing water-based primer that produces a light wood colouration and retains the natural appearance of the wood. Bona Prime Classic is very elastic and designed to minimise the risk of edge bonding. It is particularly suitable for wooden floors with greater movement than normal such as end-grain floors, softwood plank floors and floors with underfloor heating.

Prime Classic is not recommended for use on high tannin timber species such as Blackbutt or Tallowwood.

- Compatible with all Bona finishes
- High solids content for a well-bodied surface.
- Reduces potential for edge-bonding
- Approved by DIBt for better indoor air quality

Technical data

Type of finish:	Water-based 1-component acrylate dispersion
Solids content:	Approx 35%
VOC:	Max 30 g / lit
Dilution:	If required, dilute with Bona Retarder (4%) for longer open
open	time.
Drying time:	1 - 2 hours
reasonable	Under normal climate conditions 20°C / 60% R.H. with ventilation
Application tools:	Bona Roller
Application rate:	8 - 10 m ² / Lt per coat
Safety	Unclassified
Cleaning:	Wipe tools free from residual material before cleaning with a minimum of water. Dried material can be removed with acetone.
Shelf life:	1 year from date of production in unopened original container
Storage/transport:	The temperature must not fall below +5° C or exceed +25° C during storage or transport
Disposal:	Wastes and emptied containers should be handled in accordance with local regulations.
Pack size:	5 litres only

Preparations

Ensure the floor is acclimatised to its end-use environment. The surface which is to be coated must be sanded back to bare wood, dry and free from sanding dust, oil, wax and other contamination. A Bona Sanding Disc or Screen grit 120 should be used for the final sanding of the wood.

Allow the finish to reach room temperature, insert the filter and shake the container thoroughly before use. Optimal conditions are between 18 - 25° C and 40 - 60% relative air humidity. High temperatures and low humidity will shorten the drying time whilst low temperatures and high humidity will lengthen the drying time.

The minimum temperature for use is 13° C.

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Treatment schedule

Untreated wood:

- 1 x Bona Prime Classic
- 1 x Bona finish
- Light sanding
- 1 x Bona finish

NB. The standard specification for the application of finishes on to a floor sanded back to bare timber is a single application of a Bona primer followed by 2 applications of the same Bona top coat. Where Bona products have been used outside of the specifications noted within the product literature Bona can take **no responsibility** for site related issues or the performance of supplied products.

Application

1. Apply the primer evenly using a Bona Roller. Roll with a smooth motion alternately across and with the grain avoiding accumulations of product. Care should be taken to achieve a uniform level of timber saturation to avoid colour variation. Always maintain a 'wet edge' to avoid overlaps.
2. Prime Classic is not suitable to be abraded to reduce grain raise due to its elasticity. Attempts to abrade the surface will result in damage to the appearance of the floor. It is recommended to apply one coat of finish before abrading to reduce grain raise.
3. After abrading the first finish application remove all dust and apply 1 / 2 coats of a Bona finish depending on wear resistance requirements.

Maintenance

Bona Prime Classic should not be used as the final treatment for timber floors

Important notes

The information provided is prepared to the best of our current knowledge and makes no claim to be complete. The User is responsible for establishing that the product and recommendations herein are fit for the designated purpose, wood type and present situation before use. Bona can only guarantee the delivered product. A professional and thereby successful application of the product is beyond our control. If in doubt make a preliminary test. The User is required to read and understand all information contained on package labels and safety data sheets before using this product.

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