

Non-toxic Floor Finishes Guide

Hard-wearing Water-based
Timber Finishes for Professional Use



Bona[®]



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The World's Best Non-Toxic Floor Finishes

As a flooring industry professional, the success of your business depends on satisfied clients and word of mouth recommendations. Every project or installation needs to be completed to the highest standards to ensure the profitability and ongoing success of your business.

Whichever Bona finishing solution you choose, you are guaranteed an outstanding result. The development of Bona non-toxic water-based finish systems over many years has resulted in unmatched wear resistance and durability. Choosing Bona means you will be providing world-leading environmentally responsible non-toxic products for your customers.

Bona is recognised as the world leader in the production of water-based non-toxic finishes for timber floors, having launched its first range of water-based coatings in 1979. Since then, Bona has been constantly researching and developing their water-based finishes range.

Bona finishing products are produced in Malmö, Sweden with distribution to more than 90 countries across the world. Bona finishes have been used to coat more than 1 billion square metres of flooring, making Bona the world's biggest selling range of non-toxic water-based floor finishes.

In Australia, Bona finishes are the market leader and have been available for more than 30 years. Exclusive distributors EFP provide expert technical advice and product support for architects, industry specifiers, contractors and homeowners.

The Bona finishes range includes four primers and eight top coats and in addition to these water-based polyurethane products Bona also provides a range of oils and decking systems. Simply choose the combination that best suits the project and the needs of your client.

Product data sheets and safety data sheets for all Bona products can be found at bona.com.au

Protect your family's health with a non-toxic finish

All Bona floor finishes are non-toxic water-based coatings. Bona reduced the impact on the environment by moving from solvent-based to water-based finishes in 1979. Ongoing research and development has seen Bona become a world leader in water-based coatings for timber floors.

The major difference between toxic solvent-based coatings and non-toxic water-based coatings is the amount of Volatile Organic Compounds (VOC's) that evaporate as the finish dries. In all finishing products the polyurethane content has to be 'carried' in a liquid. This liquid evaporates, leaving behind the polyurethane finish film. In a solvent-based finish this means toxic solvents evaporate into the air. With Bona water-based non-toxic finishes, mostly harmless water (H₂O) evaporates.

Water-based finishes still require small amounts of VOC's within the finish to ensure that the coating forms a smooth surface, however no Bona finishes contain any free isocyanates. Most toxic solvent-based finishes on the Australian market have more than 500 grams per litre (g/Lt) of VOC's. By comparison no Bona finishes exceed 90g/Lt.

Low VOC's means with Bona there is no need to vacate premises during application due to solvent fumes and no concern about the health effects of toxic chemicals. Studies have shown health risks associated with solvent-based toxic VOC's* bring serious health risks both to the contractors applying them and the homeowners who live with them.

SOLVENT-BASED



- 300-850g/Lt VOC
- Solvent-based polyurethane
- Toxic hazardous chemicals & Isocyanates
- Classified as a poison



- Toxic fumes and Isocyanates
- Asthma, Headaches, Nausea, Respiratory irritation
- Impaired fertility, Nervous System Disorders, Insomnia, Depression, Anxiety, Fatigue,
- Contaminates foodstuffs in fridge & pantry
- Requires toxic chemicals for clean-up
- Homeowners should vacate home for up to 14 days due to toxic fumes off-gassing



- Plastic unnatural appearance
- Old technology, designed for yesterday
- Yellows



WATER-BASED



- 30-90g/Lt VOC
- Water-based polyurethane
- No hazardous chemicals
- No health risk



- No toxic fumes
- No health risks
- GreenGuard Gold Certified
- No effect on fresh or stored foods
- Easy clean-up in water
- No need to vacate premises, home owner can remain throughout application



- Beautiful, natural looking finish
- Hard-wearing protection proven on millions of square metres
- Non-yellowing



A Finish for Every Type of Floor Use

The key to beautiful, hard wearing, long lasting timber floors is to select the right finishing system and to combine it with a maintenance and refurbishment program.

When choosing the floor finish, not only do the wear requirements need to be considered, but also the aesthetic needs of the room. Whilst some Bona finishes are designed to last many years in a heavy use commercial environment, often this level of protection is simply not needed in low use residential applications. However, each finish specification has a slightly different appearance and sheen range allowing you to choose a particular product to meet the aesthetic requirements of your project.

Bona Finishes Comparison Guide

	Residential	Heavy Residential	Commercial
Bona Mega	Progress bar (10%)	Progress bar (10%)	Progress bar (10%)
Bona Mega ONE	Progress bar (10%)	Progress bar (10%)	Progress bar (10%)
Bona Wave 2K	Progress bar (10%)	Progress bar (10%)	Progress bar (10%)
Bona Traffic	Progress bar (10%)	Progress bar (10%)	Progress bar (10%)
Bona Traffic GO	Progress bar (10%)	Progress bar (10%)	Progress bar (10%)
Bona Traffic HD	Progress bar (10%)	Progress bar (10%)	Progress bar (10%)
Bona Traffic HD Raw	Progress bar (10%)	Progress bar (10%)	Progress bar (10%)
Bona Traffic HD Anti-slip	Progress bar (10%)	Progress bar (10%)	Progress bar (10%)

The finishes comparison guide presents general advice on the selection of Bona finishes for coating. Please seek advice prior to selection to ensure the right choice to suit the application. Additional information including technical data sheets, safety information and slip resistance certificates can be found at bona.com.au



GREENGUARD

Bona finishes are GREENGUARD indoor air quality certified, which means they are safe for use around your family and your pets. Greenguard certification is only awarded to extremely low emitting products meeting strict criteria.



EMICODE® EC1

The EMICODE® label is awarded to manufacturers after testing at recognised institutions based on scientific data. EMICODE® categorises flooring materials and building products into three emission classes, EC1 class reflects very low emissions.



DIBt approvals

DIBt is the German approvals and assessments body for building standards, used as the EU's main building construction directive. Bona water-based finishes are certified by DIBt to meet strict EU standards for low VOC levels.



NMP Free

Bona finishes are NMP free. N-Methyl-2-Pyrrolidone (NMP) is a co-solvent used in the manufacture of some waterborne polyurethane dispersions which can cause painful skin and eye irritation.



ISO 14001 SWEDAC

Bona is accredited to ISO 14001 environmental management systems by BVQI and SWEDAC, the national environmental certification body in Sweden for assessing the competence of laboratories, certification and inspection bodies.

Bona Primers

Why Primers are a Good Idea

The Bona Primer range provides an excellent level of protection as well as being an important build layer for top coats. A primer coat gives more control over the look and durability of the finished floor.

Bona primers should be used on bare timber prior to the application of a top coat. Primers ensure that the timber is sealed and has an even look without discolouration or patchiness. They are also designed to minimise the risk of edge-bonding, which can occur when the top coat of finish glues the floorboards together preventing the timber from shrinking or expanding naturally in response to climatic changes.

A Primer coat is fast drying and provides an important build layer for top coats, giving more control over the look and durability of the finished floor.

MORE ON PRIMERS



Bona White

Bona White is ideal for creating a Scandinavian style 'white' look. It gives a light whitewashed appearance and on some timber species can preserve an impression of raw, untreated timber. Bona White is most suited for use on lighter 'blonde' floors to enhance and emphasise the natural colours of the species (not recommended for high tannin or darker timbers). If you want a more solid white look simply add an extra coat. For the most natural effect combine with Traffic HD Raw, Traffic GO Matt or Extra Matt, or Mega ONE top coats.

- Whitewashed look
- Non-toxic
- Non-yellowing
- Seals the timber to give an even finish
- Reduces grain raising
- Minimises the risk of edge bonding
- TVOC 58 g/Lt
- 12 m²/Lt coverage
- Drying time 2-3 hours

Bona Classic UX

Bona Classic UX retains the natural appearance of the timber with enhanced user experience characteristics such as easier abrasability and greater filling ability. Bona Classic UX produces a light wood colouration and retains the natural appearance of the wood (not recommended for high tannin timber species). It is the ideal primer to use with Bona Traffic HD Raw. Bona Classic UX is easy to apply and quick to dry with an excellent filling ability for an even finish film.

- Retains natural appearance of the timber with great build and even colouration
- Non-toxic
- Non-yellowing
- Seals the timber to give an even finish
- Reduces grain raising
- Minimises the risk of edge bonding
- TVOC 48 g/Lt
- 8 m²/Lt coverage
- Drying time 1-2 hours

Bona Classic

Bona Classic is designed for general use but should not be used on high tannin timber species. Bona Classic is particularly suitable for softwood plank floors such as Pine and parquetry floors where greater movement is associated with both the species of timber and the construction of the floor. Bona Classic has an exceptionally low VOC content and is ideal for use where the aim is to keep the timber as light in colour as possible.

- Ideal for softwood and light coloured species
- Non-toxic
- Non-yellowing
- Seals the timber to give an even finish
- Reduces grain raising
- Minimises the risk of edge bonding
- Dries quickly, lower cost than top coats
- TVOC 24 g/Lt
- 8 m²/Lt coverage
- Drying time 1-2 hours

Bona Intense

Bona Intense can be used on all timbers, but is specifically recommended on timber species with high tannin content such as Blackbutt and Tallowwood. This minimises a phenomenon known as 'tannin bleed' which can cause an unsightly colour change in these types of timbers often described as a 'green' or 'mouldy' appearance. Bona Intense is also ideal for applications where a slightly deeper, richer, more golden appearance is desired to enhance the natural colour of the timber.

- Designed to reduce tannin bleed in high content species
- Non-toxic
- Non-yellowing
- Seals the timber to give an even finish
- Reduces grain raising
- Minimises the risk of edge bonding
- Dries quickly, lower cost than top coats
- TVOC 84 g/Lt
- 8 m²/Lt coverage
- Drying time 1-2 hours

Bona Mega

The Perfect Solution for Any Home

Bona Mega sets the standard for residential finishes. Mega is the world's biggest selling non-toxic one-component polyurethane timber floor finish. More than 250 million m² of flooring in over 90 countries have been finished with Bona Mega. In contrast to other single pack finishes that simply dry, Mega crosslinks with oxygen from the air, giving improved scratch and scuff resistance.

With excellent overall performance, Bona Mega is a great choice for timber floors in busy homes. Available in four different sheen levels: gloss, satin, matt and extra matt.

Designed for normal and heavy residential use:

- One-component water-based top coat
- 100% polyurethane with oxygen crosslinking system
- Excellent wear resistance
- Non-yellowing
- For use with Bona primers
- TVOC 70 g/Lt (av all sheens)
- 8-10 m²/Lt coverage
- Drying time 2-3 hours between coats
- 5 mg/100 revs wear resistance (SIS 923509)
- 4 sheen levels: Gloss, Satin, Matt and Extra Matt
- Gloss Level (60°):

Satin	45%
Matt	25%
Extra Matt	10%



MORE ON MEGA



Bona Mega ONE

Simplicity, Speed, Build, in One Product

Bona Mega ONE is your one-component partner for timber floor treatment. The next generation 1k finish that delivers 2K results. Quick to dry, easy to abrade, excellent build characteristics and with no mixing, waiting or primer required. Bona Mega ONE delivers speed, simplicity and a fantastic result for contractors and floor owners in need of durable everyday floor protection. It brings out a nice, warm wood colouration while establishing long-lasting protection for timber floors in domestic and medium wear commercial environments.

Designed for residential and light wear commercial use:

- One-component water-based top coat
- Non-Toxic
- Non-Yellowing
- Fast Drying
- High build characteristics
- Excellent sanding properties
- Great for light coloured timbers or in combination with Bona White
- TVOC: 77 g/Lt
- 8 m²/Lt coverage (primer) or 8-10 m²/Lt (finish)
- Drying time 1-2 hours between coats
- Gloss Level (60°):

Silkmatt	40%
Matt	20%



MORE ON MEGA ONE



Bona Wave 2K

Genuine 2K Durability and Wear Resistance

Bona Wave 2K is a genuine 2K finish, perfect for heavy duty residential applications or moderate wear commercial projects that comes with Bona's renowned quality and name that you can trust.

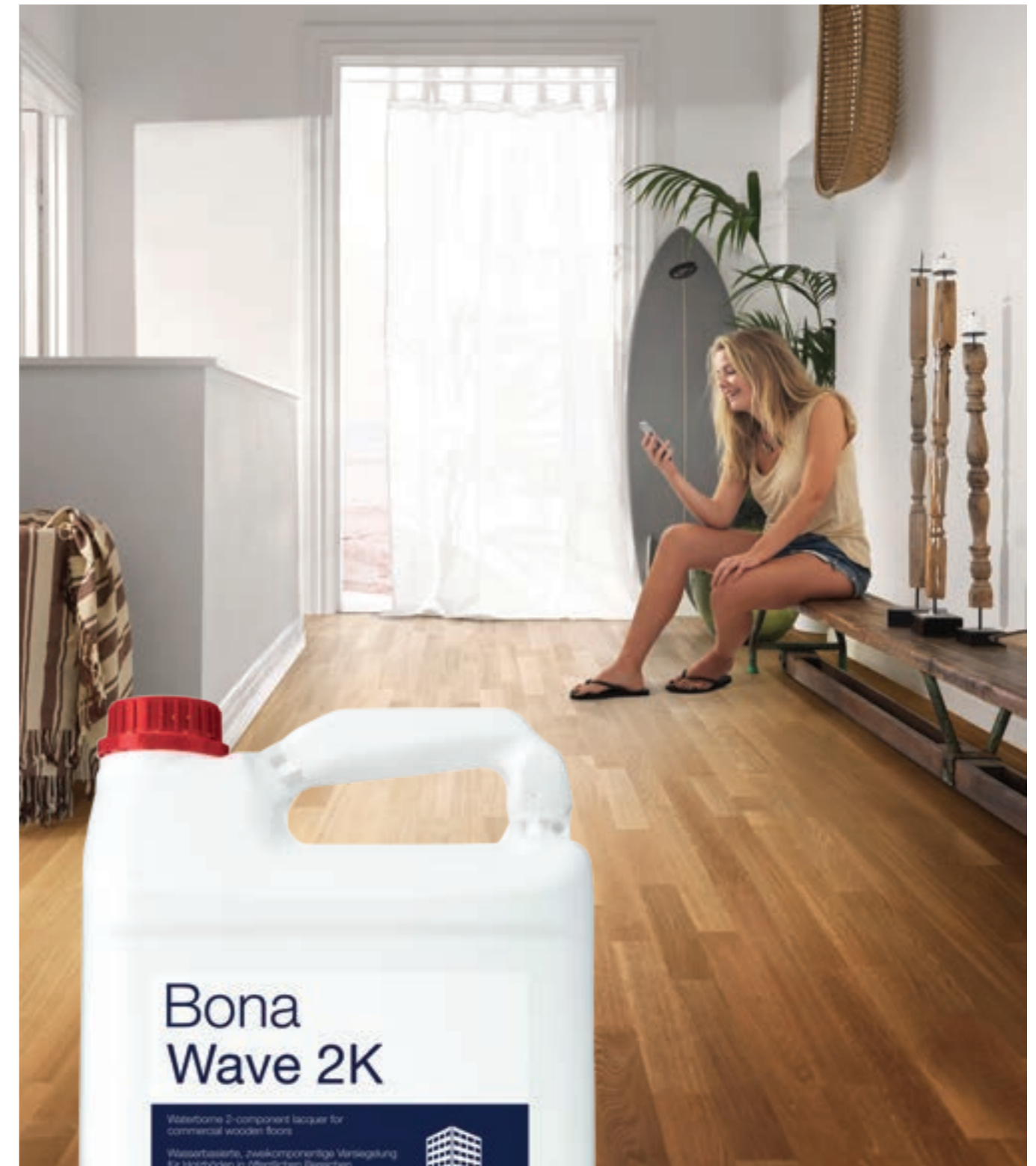
Bona Wave 2K is perfect for floors that need a wear-resistant 2K finish, but don't require the extreme heavy duty capabilities of Bona's premium Traffic commercial range.

Bona Wave 2K offers long-lasting durability through improved chemical and wear-resistance, as well as an exceptionally low VOC content of less than 4% and rapid drying times.

Designed for heavy duty residential and moderate wear commercial use:

- One-component water-based top coat
- Non-Toxic
- Non-Yellowing
- Fast Drying
- High build characteristics
- Excellent sanding properties
- Great for light coloured timbers or in combination with Bona White
- TVOC: 30 g/Lt
- 8 m²/Lt coverage (primer) or 8-10 m²/Lt (finish)
- Drying time 2-3 hours between coats
- Gloss Level (60°):

Silkmatt	50%
Matt	20%



MORE ON WAVE 2K



Bona Traffic

The All Round Coating for High Traffic Areas

Bona Traffic is the ideal all round solution. Perfect for use in heavy traffic residential applications, as well as most typical commercial uses. Bona Traffic is a commercial grade wear resistant finish with proven performance on more than 350 million m² of flooring. In standard tests, Traffic has been shown to have about twice the wear resistance of ordinary water-based products – hence the name.

Traffic is a two-component finish available in two sheen levels: satin and matt. Whichever sheen level is chosen, Traffic is the right choice for busy homes as well as commercial situations such as offices, studios, galleries, public buildings and retail shops.

Designed for heavy traffic residential and commercial use:

- Two-component water-based top coat
- 100% polyurethane
- Excellent wear resistance
- Non-toxic
- Non-yellowing
- For use with Bona primers
- TVOC 88.0 g/Lt (av all sheens)
- 8-10 m²/Lt coverage
- Drying time 3-4 hours between coats
- 2.5 mg/100 rev wear resistance (SIS 923509)
- 2 sheen levels: Satin and Matt
- Gloss Level (60°):

Satin	45%
Matt	15%



Bona
Traffic

Finish/Lacquer

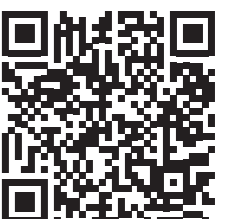
- ✓ Superior protection for public areas
- ✓ The classic since 1998
- ✓ Non-yellowing



4.5L
Dekortvrije lak voor voor de vloer
Houtwerkstoffen Vermeijde voor Houtwerkstoffen
Aangepast voor de vloer, buiten de vloer
Verfrees voor gebruik op vloeroppervlak

Bona

MORE ON TRAFFIC



Bona Traffic GO

Next Generation Heavy Wear Coating

Bona Traffic GO combines simplicity and efficiency with the durability and performance of a true two-component product. Designed for heavy wear areas with the benefits and ease of a one-component finish.

Application is a smooth process - just shake and GO with a built-in hardener that's only activated when the finish is applied. This allows for quick application and more flexibility in the work process as it's no longer required to calculate and mix hardener with finish. This eliminates the risk of something going wrong in the mixing process and completely eliminates wastage. Traffic GO gives you a simpler and safer way to achieve heavy wear durability. In normal circumstances floors can be put back into full use 24 hours after being completed.

With a PFAS and isocyanate free formula, Traffic GO meets the safety and health regulations of tomorrow.

Designed for heavy traffic residential and commercial use:

- One-component water-based top coat (with two-component finish performance)
- 100% polyurethane
- Ready to apply
- Built-in hardener - activated when applied
- Excellent wear resistance
- Non-toxic
- Non-yellowing
- No waste - no pot life
- For use with Bona primers
- Max 3% VOC
- Drying time 2-3 hours between coats
- 3 sheen levels: Silk Matt, Matt, Extra Matt
- Gloss Level (60°):
 - Silk Matt 45%
 - Matt 20%
 - Extra Matt 10%



Bona
Traffic GO

NEW
2K
polyurethane

Finish/Lacquer

- ✓ Ready to apply
- ✓ Built-in hardener - activated when applied
- ✓ No waste - unlimited pot life
- ✓ Clear coat - non yellowing



5 L

Waterborne lacquer for wooden floors
Wasserbasiertes Versiegelung für Holzböden
Acabado acrílico para suelos de madera
Verfinition pour parquet en phase aqueuse

Bona

For commercial and public areas
Für öffentliche Bereiche
Per uso commerciale negli ambienti
Per tutti i commerci interni

MORE ON
TRAFFIC GO



Bona Traffic HD

For High Wear Resistance and Minimal Downtime

Ideal for commercial use in areas where downtime is limited and high wear resistance is a must. Bona Traffic HD (Heavy Duty) is a two-component finish available in two sheen levels: satin and extra matt. Bona Traffic HD is designed to be used in commercial situations where the level of traffic and the use of the floor is at its most extreme.

Bona Traffic HD has all of the features and benefits of Bona Traffic, but has been specially formulated for added durability and wear resistance together with a much quicker curing time. Under reasonable conditions, commercial floors can be put back into full use 24 hours after being completed.

Bona Traffic HD is the perfect choice for floors where extreme levels of traffic are expected such as retail shops, halls, museums, galleries and other public places.

Designed for extreme commercial use:

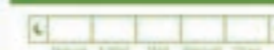
- Two-component water-based top coat
- 100% polyurethane
- Extreme wear resistance
- Low-odour
- Non-toxic
- Non-yellowing and unaffected by UV light
- Suitable for over-coating pre-finished floors
- For use with Bona primers
- TVOC 50 g/Lt (all sheens)
- 8-10 m²/Lt coverage
- Drying time 2-3 hours between coats
- 1.5 mg/100 rev wear resistance (SIS 923509)
- 2 sheen levels: Satin and Extra Matt
- Gloss Level (60°):
 - Satin 45%
 - Extra Matt 10%



Bona Traffic HD

Finish/Lacquer

- ✓ Ultimate speed and durability
- ✓ Allows full traffic after 12 hours
- ✓ Easy and safe to apply
- ✓ Non-yellowing



4.54L
Nettoinhalt: 4.54 Liter für Wasser-Bona
Nettoinhalt: 4.54 Liter für Wasser-Bona
Nettoinhalt: 4.54 Liter für Wasser-Bona
Nettoinhalt: 4.54 Liter für Wasser-Bona

Bona

MORE ON
TRAFFIC HD



Bona Traffic HD Raw

Ultra Matt Floors with Haptic Feel and Great Durability

Bona Traffic HD Raw brings a uniquely true wood experience into the world of finished floors. Offering an ultra matt floor surface with a high level of protection, Bona Traffic HD Raw creates a soft haptic feeling of untreated wood, delivering an astonishing tactile sensation.

Haptics is the science of touch. Bona has incorporated haptic technology to achieve a finish that looks and feels like raw, natural timber - but with the protection of a finish. Bona Traffic Raw HD is also special because regardless of which angle you view the floor, the sheen remains ultra matt even in reflective light.

A pleasure to walk on with excellent slip safety, Bona Traffic HD Raw is great for homes with children and pets as well as commercial floor surfaces. Bona Traffic HD Raw creates ultra matt floors with great durability - the raw experience of wood, protected. A premium product for a premium look.

Designed for a raw look & feel for residential and commercial use:

- Two-component water-based top coat
- Ultra matt haptic feel
- Low odour, non-toxic
- P3 Slip-resistance AS 4586:2013
- Excellent wear resistance
- 100% polyurethane
- Non-yellowing and unaffected by UV light
- Suitable for over-coating pre-finished floors
- TVOC max 52 g/Lt (incl hardener)
- 8-10 m²/Lt coverage
- Drying time 2-4 hours between coats
- Light use after 24hrs
- Sheen Level (60°/85°):
Ultra Matt 4%



Bona
Traffic HD Raw

Ultra Matt Lacquer

Finish/Lacquer

- ✓ Keeps the look and feel of raw wood
- ✓ Lacquered protection with natural impression
- ✓ Easy and safe to apply
- ✓ High slip safety



4,54L

Waterborne lacquer for wooden floors
Wasserbasiertes Lackesystem für Holzböden
Acabada d'acabament per a sòls de fusta
Vattinnunna þetta þýsking er þessi tegund

Bona

MORE ON
TRAFFIC HD RAW



Bona Traffic HD Anti-slip

Walk Safe with Traffic HD Anti-slip

Bona Traffic HD (Heavy Duty) Anti-slip has been designed to give the benefits of Bona Traffic HD together with improved slip-resistance performance.

Bona Traffic HD Anti-slip is uniquely formulated with inert non-reactive slip-resistance particles, removing the need to add powder additives on site to achieve slip-resistance. Traffic HD Anti-slip surpasses the P3 rating required for floors and staircases in commercial and domestic buildings. At the same time, HD Anti-slip gives excellent wear, scuff and scratch resistance together with a smooth-to-touch surface.

Traffic HD Anti-slip does not require the addition of any slip-resistance additives. Contractors simply apply the finish in the same way as Bona Traffic HD. Specifiers can be confident that every litre of finish applied to the floor will have exactly the same level of slip-resistance.

Specifiers should choose a P rated product, as detailed in AS 4586:2013, as these products may be tested on site, using the Pendulum test noted in Appendix A. This is becoming more common, particularly with local authorities, to verify the slip-resistance performance of a floor surface. With Bona Traffic HD Anti-slip, the inclusion of the slip-resistant particles during production and the safety of having a rating in excess of P3 means that testing on-site can be confidently undertaken.

Traffic HD Anti-slip is ideal for applications where safety and anti-slip qualities are paramount such as staircases, aged care, facilities, entry foyers and reception areas, food courts, cafés and restaurants, public halls, hospitals, medical centres and other public places.

Designed for commercial Anti-slip applications:

- Two-component water-based top coat
- Non-toxic
- Non-yellowing
- Pre-mixed - no need for the on-site addition of slip-resistance additives
- High durability and extreme scratch resistance
- Extremely quick hardness development (possible to use floor in full use following day)
- Low odour
- DIBt approved for low indoor emissions
- P4 Slip-resistance AS 4586:2013
- For use with Bona primers
- TVOC 50 g/Lt
- 8-10 m²/Lt coverage
- Drying time 2-3 hours between coats
- Available only in Matt
- Gloss Level (60°):
Matt 15%



MORE ON TRAFFIC HD ANTI-SLIP



Bona Craft Oil 2K

Two-component Natural Penetrating Oil

MORE ON
CRAFT OIL 2K



Available in 1.25 Lt can

Bona Craft Oil 2K colours and seals in one step, eliminating the need for a primer. It is easy to apply and penetrates deep into the timber to resist water and stains. It can be used on its own as a quick drying, high-performance oil, or combined with Bona Traffic finishes for complete protection.

The unique formula is made from modified plant-based oils and has a very low solvent content. Bona Craft Oil 2K is catalysed with a hardener for greater durability and is compatible with most timber species.

Bona Craft Oil 2K is available in 12 colours including neutral and is suitable for timber floors, as well as furniture and other woodwork.

Available in 12 colours (including Neutral) which can be inter-mixed to create the exact shade desired



- Colours and seals in one step
- Low VOC / Vegetable oil based
- Overcoat with Bona Traffic or Traffic HD for extra protection
- Very low solvent content - less than 25g/Lt
- Uniquely long open time and pot life
- Extremely high degree of penetration
- Fast drying time: Neutral – 8 hrs Coloured – 12 hrs (under normal indoor conditions 20°C / 60% RH)
- Approx. 30 m²/Lt coverage depending on timber type
- Apply with a short-haired roller or red pad
- Gloss level (60°): 2%

Normal Use

Bona Craft Oil 2K can be used on its own as a quick drying, high-performance oil

Bona Craft Oil 2K ————
Bare Wood ————



Heavy Use

Overcoat with any Bona Traffic finish for extra protection

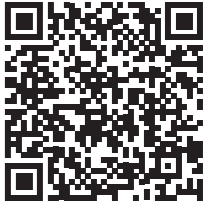
Bona Traffic Top Coat ————
Bona Craft Oil 2K ————
Bare Wood ————



Bona Hard Wax Oil

Natural Oil, Modified for Protection of Timber Floors

MORE ON
HARD WAX OIL



Available in 2.5 Lt can

Bona Hard Wax Oil delivers excellent resistance to wear, scuff marks and moisture. It produces the warm look of an oiled floor while establishing a stain resistant surface that is spot-repairable and easy to maintain.

On timber species where high levels of natural oils are present Bona Craft Oil 2K can be used as a primer prior to applying Hard Wax Oil. Craft Oil 2K can be used to colour the floor before applying Hard Wax Oil.

Bona Hard Wax Oil is a Canola based natural oil, low in odour and free from hazardous agents. It is easy to handle and applicable with a roller or brush. It leaves an open, breathing surface that reduces the risk of edge-bonding. Highly suitable for floors with underfloor heating.

- Tough and dirt resistant
- Low VOC vegetable oil and wax based
- Excellent water resistance
- Rapid drying, fast working process
- High coverage rate; 20 - 24 m²/Lt
- Free from hazardous agents
- Apply with short-haired roller or brush
- Drying time 6 - 8 hrs between coats
- 2 sheen levels: Satin and Matt
- Gloss Level (60°):
Satin 25%
Matt 10%

2 layers provide optimum results

Bona Hard Wax Oil ————
Bona Hard Wax Oil ————
Bare Wood ————



Bona Decking Oil



Available in 2.5 Lt can, Neutral only

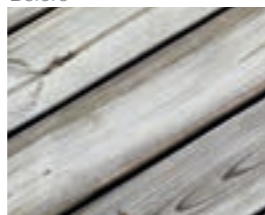
Rapid drying and easy to apply, Bona Decking Oil is a modified vegetable based oil for superior impregnation and long-lasting protection of timber decking and other exterior wood surfaces. It enhances the natural wood grain while protecting against moisture ingress.

The formula contains a very low amount of solvents. Applied in 1-2 even thin coats, the surface is then buffed lightly to remove excess product and enhance the protection properties.

- Low VOC vegetable oil based approx 6%
- Contains UV protection
- Reduces wood cracking and warping
- Colour: Neutral
- Easy to apply
- Fast drying: 30 - 60 mins between coats (Light use: 24 hrs)
- Apply 1-2 coats, no need for dilution
- Approx 20 m²/Lt coverage depending on wood type
- Apply with wide brush / roller
- Remove excess after application with a rotary sander fitted with an oil cloth to prevent pooling
- Gloss Level (60°): 2-4%



Before



After



Floor Care



A Complete System to Maintain and Extend the Lifespan of any Floor

The care of flooring surfaces is often overlooked or poorly implemented. To extend the life of any floor, proper cleaning and a preventative maintenance program is required. As the world's leading manufacturer of water-based floor coatings and a major supplier of finishes for prefinished engineered timber flooring, Bona offers an extensive range of floor care products. The range includes cleaning and refresher products, microfibre dust mops and cleaning mops with integrated spray application. Our floor care products are easy to use and easy to find, being stocked in over 550 retail outlets across Australia.

Bona Premium Spray Mop

Ergonomic and simple to use, the Spray Mop has an integrated 850ml cartridge and trigger spray function. Forget filling up a bucket, just spray and clean in one sweep. The cleaner cartridge can be refilled from the handy 2.5 Lt refill pack or replaced with any of the Bona cleaning cartridge range.

- For timber or hard surface floors
- Specially developed to clean and maintain floor surfaces
- Streak free cleaning makes floors look pristine
- Swivel mop head for ultimate reach in difficult areas



Floor Cleaners

- Available for Timber or Hard Surface floors
- Fast drying, ready to use formula
- No streaks, no dulling residue left behind
- Comes in 2.5 Lt Refill, 1 Lt Spray Pack, 850 ml Mop Refill



MicroFibre Mop Pads

- Clean and maintain your Timber, or Hard Surface floors
- Remove 99% of bacteria
- Designed for Bona Spray Mops
- Dusting Pad
- Cleaning Pads
- Applicator Pad

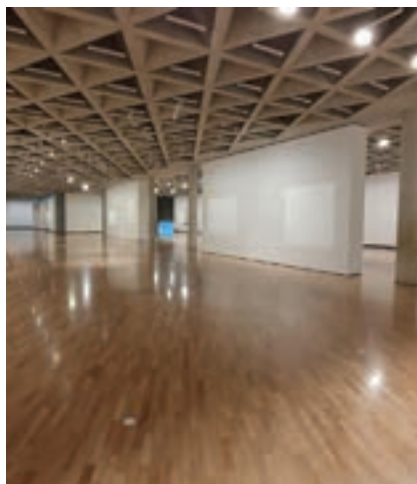


Refresher & Polish

- For Timber or Hard Surface floors
- Ready to use, water-based maintenance coating
- Maintain & revive your floors
- Protection against wear

Bona is the Market Leader All Around The World

With the experience and expertise that comes from being an international market leader, Bona supplies non-toxic water-based timber floor finishes to over 90 countries around the world. In Australia alone, Bona finishes have been used to cover more than 16 million square metres of flooring and more than 1 billion worldwide.



National Gallery of Australia, ACT

Bona Traffic HD satin on the vast and expansive 2,000m² floor space of the National Gallery, rivaling the masterpieces on display at Australia's premier gallery.



Residential Home, NSW

Bona Intense and Bona Traffic HD used on solid European Oak, creating a low sheen natural look that perfectly offsets the modern interior of the home.



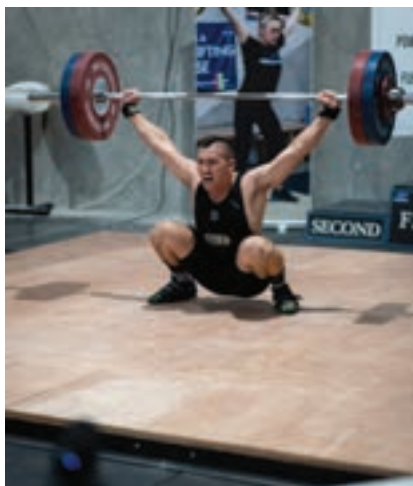
State Library Victoria, VIC

Bona Traffic was used to protect 8,800m² of flooring at treasured icon the State Library of Victoria. Bona Traffic HD Anti Slip was used for stair cases and Bona DriFast Ebony Stain used for the feature hallway.



Parliament House, ACT

Kings Hall is an original part of Old Parliament House. The Jarrah and Silver Ash flooring was refinished with Bona Traffic HD protecting the heritage floor against the 350,000 visitors each year.



Weightlifting Club, VIC

One of Melbourne's leading weightlifting clubs found an innovative use of Bona Traffic HD Anti-Slip to provide surface protection and grip for the timber lifting platforms at a national weightlifting championship.



Pearl Beach Home, NSW

A highly detailed project with one coat Bona Craft Oil 2K Invisible applied, followed by three top coats of Bona Traffic HD Extra Matt. Traffic HD AntiSlip used on the treads. Resulting in depth and clarity to the grain of the French Oak.

To view project galleries visit: bona.com.au/project-gallery